



**High Speed Steel  
PARALLEL SHANK  
HAND SOCKET REAMERS**

Specifications Conform to :  
BS 328 : Part 4 : 1983  
IS 5882 - 1970  
Dimensions in mm



Designation	Cutting Edge length	Overall Length	Dia. of Shank
Morse No.0	61	93	8
Morse No.1	66	102	10
Morse No.2	79	121	14
Morse No.3	96	146	20

Designation	Cutting Edge length	Overall Length	Dia. of Shank
Morse No.4	119	179	25.0
Morse No.5	150	222	31.5
Morse No.6	208	300	45.0

Roughing Reamers shall be supplied with RH Helix and RH cutting with nicking.  
Finishing Reamers shall be supplied with LH helix and RH cutting without nicking.



**High Speed Steel  
TAPER SHANK MACHINE  
SOCKET REAMERS**

Specifications Conform to:  
BS 328 : Part 4 : 1983  
IS 5907 - 1970  
Dimensions in mm



Designation	Cutting Edge Length	Overall Length	Morse Taper No.
Morse No.0	61	137	1
Morse No.1	66	142	1
Morse No.2	79	173	2
Morse No.3	96	212	3

Designation	Cutting Edge Length	Overall Length	Morse Taper No.
Morse No.4	119	263	4
Morse No.5	150	331	5
Morse No.6	208	389	5

Roughing Reamers shall be supplied with RH Helix and RH cutting with nicking.  
Finishing Reamers shall be supplied with LH helix and RH cutting without nicking.